

# SPECIFICATION SHEET

## UN 1 TIGHT HEAD STEEL DRUM



## 15 LITRES

A steel tight head drum manufactured in accordance with the UN packaging specification, and satisfies the provisions of the Packaging and packaging waste directive 94/62/EC.

Tested for Packaging Groups I, II, III.

### Closure

G2 Tri-Sure steel closures  
Closing Torque G2= 25 N/m

### Additional Specification

- Side Seam - Welded
- End Seams - Double Seamed & Solutioned
- Rolling Hoops - None
- Handle - Drop handle
- Internal Finish - Plain/ Epoxy Phenolic Lacquer
- External Finish - Stoving Enamel



| Volume    | Steel Plate Thickness (mm) |                    |                    | Weight | UN Approval          |
|-----------|----------------------------|--------------------|--------------------|--------|----------------------|
| 15 Litres | Top End                    | Body               | Bottom             | 2.4kg  | 1A1/X/400/**/GB/5322 |
|           | 0.6mm<br>+/- .05mm         | 0.6mm<br>+/- .05mm | 0.6mm<br>+/- .05mm | +/-5%  |                      |

| <i>To test levels of</i> | <i>The packaging is approved as provided in the relevant transport rule, to contain liquids of</i> |                        |                    |
|--------------------------|--|------------------------|--------------------|
|                          |  | <i>packaging group</i> | <i>density (d)</i> |
| Drop Height (m)          | 1.8  |                        |                    |
| Leakproofness (kPa)      | 30   | 1                      | 1.2                |
| Stacked at 3m with RD(d) | 1.8  | II                     | 1.8                |
| Internal Pressure (kPa)  | 400  | III                    | 1.8                |

| Qty Per Pallet | Pallet Size     | Shrink Wrap | Strap    | Pallet Hood | Layer Pad | Foam Wrap |
|----------------|-----------------|-------------|----------|-------------|-----------|-----------|
| 100            | 1100mm x 1100mm | Yes         | Optional | Optional    | Optional  | Optional  |

*N.B. Users should satisfy themselves that the type of drum including all material closures and coatings are suitable and compatible with the products to be contained. Additional UN information can be found on [www.vca.org.gov](http://www.vca.org.gov) Information on terms & conditions can be found on [www.jamesgcarrick.com](http://www.jamesgcarrick.com)*

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